

Arlington Bridge Structure Critical Rehabilitation



# **Type of Project:**

Structural rehabilitation of truss bridge structure critical components with the application of a HRCSA rust mitigation coating system.

# **Project Description:**

Repairs of all crevice corroded joints and connections on lower section of bridge, clean and apply HRCSA coating system.

# Reason project was undertaken:

To restore structural load capacity, stop crevice corrosion and pack rust, and apply long lasting protective coating to the steel.

# Name and location of facility:

Arlington Bridge, located over CP Rail yard in Winnipeg, Manitoba, Canada

# Project start and completion dates:

May - October 92

#### Service Environment:

Industrial / Urban, heavy road salt



# Surface Preparation: Methods, degree of cleaning, profile:

SSPC SP 6 at 2 mil profile

# Coating application methods, equipment:

Airless spray, brush

### Coating system, number of coats, dry film thickness per coat, etc.:

Application of Termarust TR2200HS HRCSA Penetrant/Sealer to joints and connections followed immediately with an application of Termarust TR2100 HRCSA Primer/Topcoat, 10 mils DFT.

# Safety and Environmental Protection Measures:

Containment platforms and tarps to protect the rail yard underneath. No lead program.

### **Unusual Job conditions:**

Working over an active rail yard. Clearances for platforms were a problem.

# **Evidence of good performance:**

Five year warranty on the coating (that included crevice corroded joints and connections) has expired with no claims against Termarust.

#### Why Termarust was used:

Termarust and the contractor provided a 5-year warranty on leakage from pack rusted joints and connections and a minimum 25-year coating system service life.

# **Owner** S Representative:

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Contractor: Contact: Ron Lambert Company: Winnipeg Sandblasting Tel: 204-633-2750